

TransferBag System

Containment-Level \leq OEB 5 ($<1\mu g/m^3$)



SafePort TransferBag (patented)

Contamination-free product transfer

Design of the SafePort TransferBags

The **Lugaia SafePort TransferBag** offers a combination of low investment costs and high containment levels. The disposable version is suitable for safe product transfers according to the containment level of OEB 5 ($<1\mu g/m^3$).

Components:

- 1 SafePort Connector
- **2** Extractors
- 3 Side locking clip
- 4 SafePort TransferBag
- **5** SafeStick with security lock
- **6** SafePort Initial flange
- 7 SafePort connecting head

Connection Options:

- SafePort inlet and outlet
- O-ring inlet, SafePort outlet
- Open inlet, SafePort outlet
- TriClamp inlet, SafePort outlet

Standard Sizes

| Volume Content (I) | Bag Width (mm) | Bag Length (mm) | | | | |
|--------------------|----------------|-----------------|--|--|--|--|
| SafePort Bag | | | | | | |
| 5 | 300 | 1100 | | | | |
| 25 | 500 | 1300 | | | | |
| 40 | 600 | 1500 | | | | |
| Drumbag | | | | | | |
| 180 | ø 550 | 1300 (1720) | | | | |

(Special sizes available on request)



Scan the QR code for a direct animation.

SafePort TransferBag (patented)

Contamination-free product transfer

SafePort TransferBag and Drumbag

Contents vary from 5 to 180 liters



SafePort TransferBag, 5 to 40 liters



Drumbag, 180 liters



 ${\it SafePort\ connecting\ head\ with\ integrated\ cleaning\ system}$



Protective cover for SafePort System



Scope of delivery:

- 1 SafePort TransferBag
- 2 SafeStick
- **3** Mounting Aid
- **4** SafePort Connecting Head
- **5** Protective cover
- **6** CIP Adapter (optional)
- 7 Initial flange

4

SafePort TransferBag (patented)

Contamination-free product transfer

With SafePort TransferBag system, safely be products can transferred with containment level OEB 5. The special SafePort enables connection continuous connecting of bags for repeated product feed without interrupting the containment. This guarantees a very high yield for your products.

The advantages of SafePort TransferBag:

- Inexpensive, disposable version for a safe transfer in the OEB 5 (<1µg/m3) containment level
- Clean room production according to "state of the art" guidelines with USP / EP certificates ISO 8/7/5
- Special designs with sampling sleeve and customer specific foils available
- Contents can be selected from 5-40 liters to 180 liters (special sizes on request)
- No product is lost when emptying thanks to a special connection system with a completely free cross-section inside
- Lower investment costs compared to rigid systems
- Simple and safe connection system for feeding multiple products
- Optional cleaning system is available

SafePort TransferBag, Subsequent Assembly



Docking the SafePort TransferBag



Removing the remaining piece



Emptying the SafePort TransferBag



Closing the SafePort TransferBag using the SafeSeal System



Separation of the SafePort TransferBag using the SafeSeal System



Attaching the protective cover

SafeStick Closure System

SafeStick and safety locks

SafeStick – easy to close

With the SafeStick, Lugaia Containment Solutions guarantees a safe, inexpensive, and simple closure element for TransferBags for all types and sizes.

The Advantages of the SafeStick:

- Completely made of PE
- Guaranteed tightness due to the omega profile
- Available in different lengths
- Can be used for all bags
- Easy Handling

- High occupational safety
- Universally applicable
- High quality
- Inexpensive
- Protective cap





Installation of SafeStick and safety locks



Install SafeStick to TransferBag



Press round stick into Omega Install safety lock





Close safety lock

Dismantling of SafeStick and safety locks



Initial situation for dismantling Release the lock and open



safety lock



Loosen safety lock by turning it slightly



Remove round stick by pressing it out

TransferBag

Product transfers for small quantities



The Lugaia TransferBags can be used foil in the three clean room classes: for powder transfers of small quanti- ISO 5, ISO 7 and ISO 8. Customized ties while meeting the high require- designs for the TransferBags with ments in the pharmaceutical and bio- various connection options are also tech industries. On request, the bags available.

TriClamp-**Locking / Connection** options:

- 1 TriClamp closure size 4"
- 2 TriClamp closure size 6"
- 3 Associated blind lids for tight sealing



The advantages of the TransferBag:

- Optimal connection options
- Different sizes
- Custom foils available at any time
- Meets the high requirements in the pharmaceutical and biotech industries
- Custom design and execution

Various Configuration Options

can be made from customer-specific



with integrated tube with coupling, to rinse off product residues



with integrated O-Ring



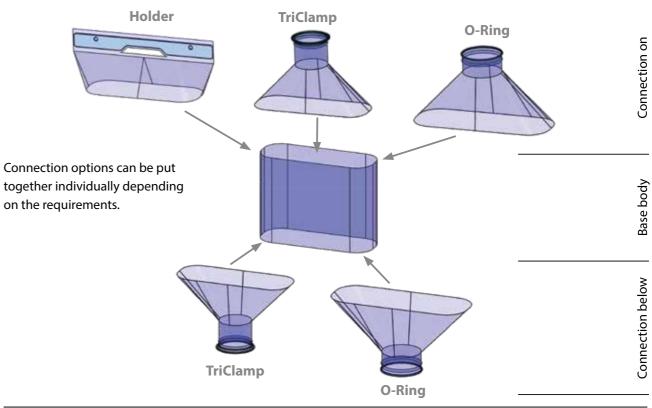
with customized filling frame



with special glass nozzle connector

TransferBag

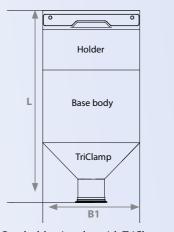
Configuration options



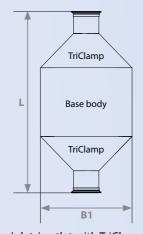
| Volume-content (l) | Bag width B1 (mm) | Bag length L (mm) | TriClamp-Connection (*) | Ø-Connection tube for O-Ring (mm) |
|--------------------|-------------------|-------------------|-------------------------|--------------------------------------|
| 5 | 400 | 400 | 4" / 6"/ DN150 | 170 |
| 10 | 400 | 700 | 4" / 6"/ DN150 | 170 |
| 15 | 400 | 1100 | 4" / 6"/ DN150 | 170 |
| 20 | 500 | 1100 | 4" / 6"/ DN150 | 230 |
| 25 | 500 | 1400 | 4" / 6"/ DN150 | 230 |
| 30 | 700 | 1200 | 4" / 6"/ DN150 | 230 |
| 40 | 700 | 1600 | 4" / 6"/ DN150 | 230 |

(Special sizes available on request)

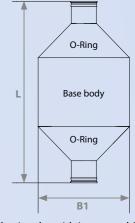
Configuration Options



Bag holder / outlet with TriClamp



Inlet / outlet with TriClamp



Inlet / outlet with integrated O-Ring



Lugaia AG Containment Solutions

Industriezone Basper 31 3942 Raron, Switzerland Telephone +41 (0) 27 948 45 55 anfrage@lugaia.ch

Lugaia Deutschland GmbH Containment Solutions

Westendstraße 2 85084 Reichertshofen, Germany Telephone +49 (0) 8453 33 550-0 info@lugaia.de

Lugaia USA, LLC Containment Solutions

Ponte Vedra Beach, Florida Telephone +1 904 401 0003 info@lugaia.com

www.lugaia.com

Our product overview:

- Continuous Liner System CLS / CLCC
- SafeSeal Closure System
- TransferBag System
- SafeFlex Isolator System

Follow us on





